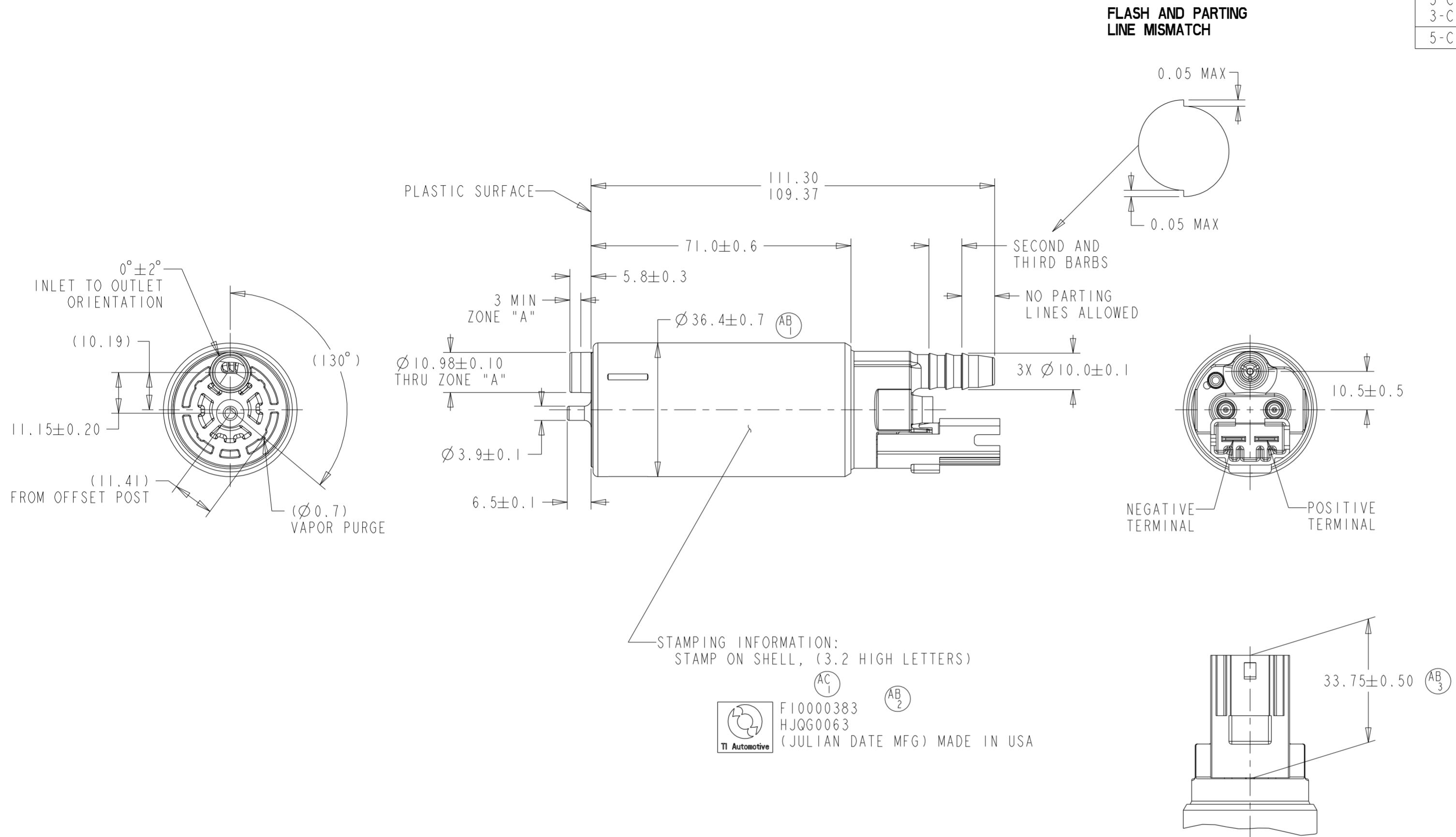


REVISIONS						
ZONE	LTR	DESCRIPTION	CHANGE No	DATE	BY	APPR'D
	AA	INITIAL RELEASE	C'13768	12SEP22	RMB	BLM
5-E	AB	AB1 DBTC000302AAF00 MAGNETS WERE 1840034	C'13944	29NOV22	SLK	BLM
5-C 3-C		AB2 UPDATED STAMPING INFO AB3 ADDED DIMENSION				
5-C	AC	AC1 UPDATED STAMPING INFO	DR97229	15SEP23	JTK	BLM



PERFORMANCE CHART

TEST FLUID: MS 142-66

VOLTAGE	PRESSURE (kPa)	MIN. FLOW (LPH)	MAX. CURRENT DRAW (AMPS)
13.5	400	115	7.0

SHUT OFF PRESSURE AT 12.5 V: 1050 kPa MAX, 750 kPa MIN

KEY PRODUCT CHARACTERISTICS				
REFER TO TI AUTOMOTIVE GLOBAL ADVANCED QUALITY PLANNING DOCUMENT CW-4-ALL-411 FOR THE CLASSIFICATION AND CONTROL OF KEY PRODUCT CHARACTERISTICS				
TYPE OF CHARACTERISTIC	SAFETY	REGULATORY	FUNCTION	FUNCTION PROCESS
NUMBER PER EACH CHARACTERISTIC	0	0	0	0
TOTAL NUMBER OF CHARACTERISTICS	0			

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METRIC
ALL DIMENSIONS ARE IN MILLIMETERS

DO NOT SCALE
DECIMAL TOLERANCES UNLESS OTHERWISE SPECIFIED
ONE PLACE ±0.25 TWO PLACE ±0.13 ANGLES ±1°

THIRD ANGLE PROJECTION
DIMENSIONS IN ACCORDANCE WITH ASME Y14.5 - 2009

TI Automotive
630 COLUMBIA ST.
CARO, MI 48723
+1 989.673.7727

ENGINEER:	B.MIDDLETON	12-SEP-2022	MATERIAL/SPECIFICATION:
DESIGNER:	R.BRUBAKER	12-SEP-2022	
CAD SYSTEM: PRO/E	SCALE: 1:1	SHEET NO. OF	
REFERENCE ID/REV.:	AR0065136/AC		2D PLM REFERENCE/REV.:
REFERENCE ID/REV.:	000130618/AB		3D PLM REFERENCE/REV.:
DRAWING NAME: FUEL PUMP OUTLINE (TI.9HF)			
SIZE:	DRAWING NUMBER:		
A2	HJQG0063		