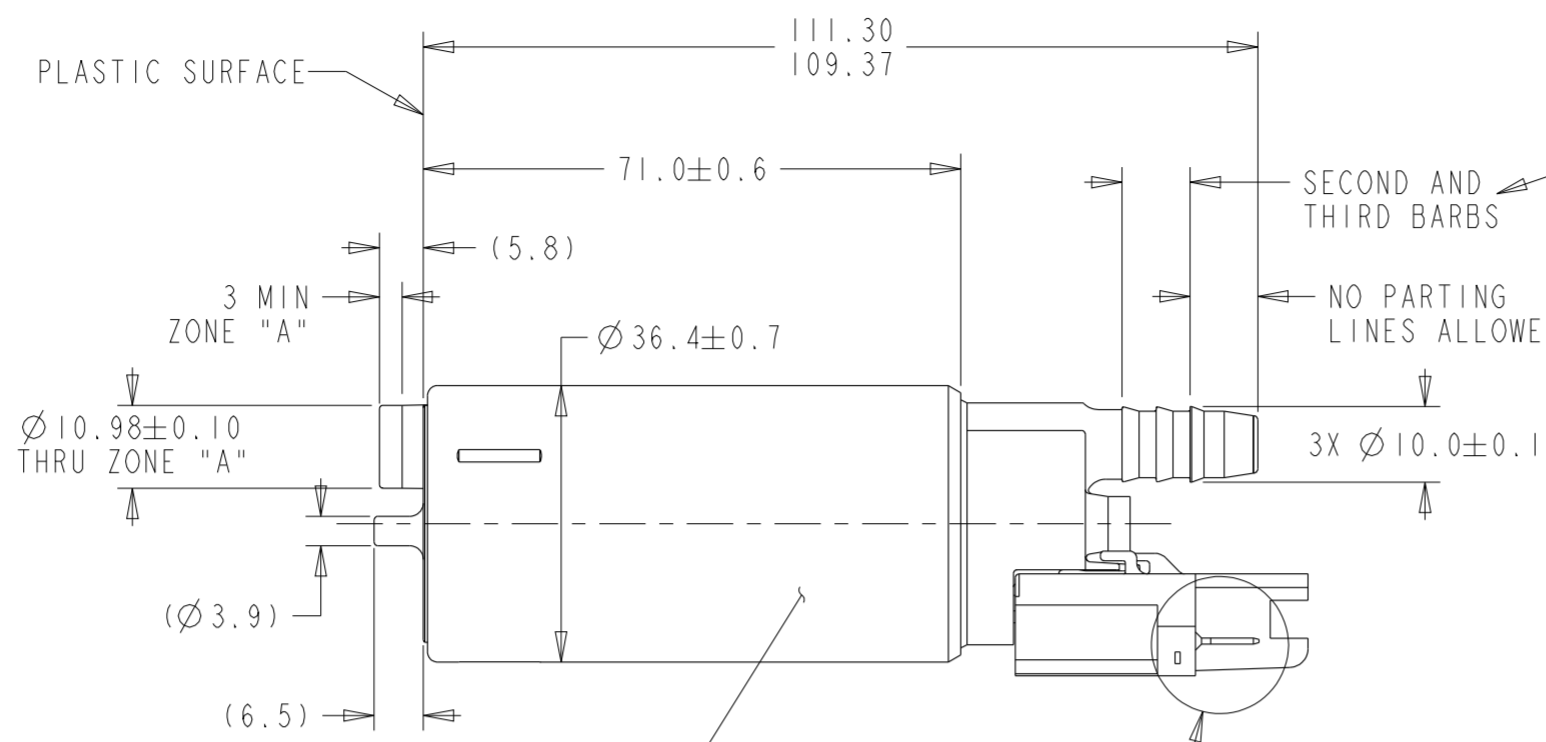
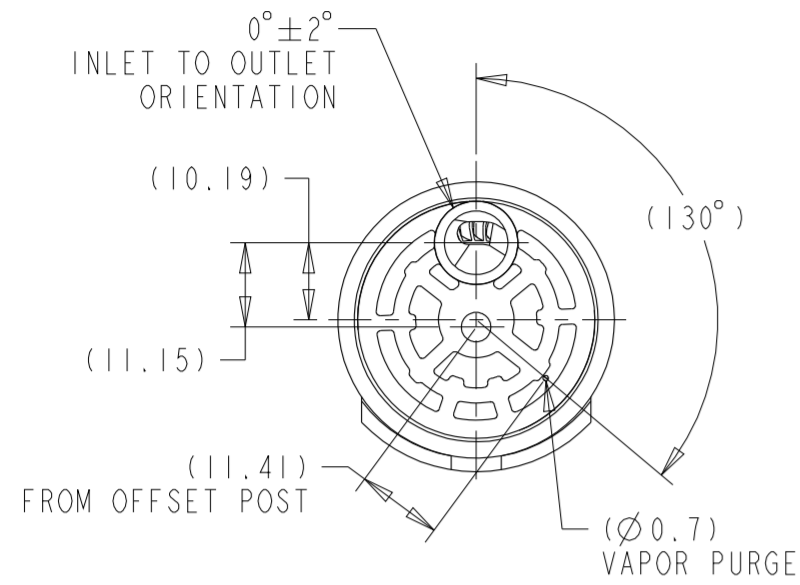
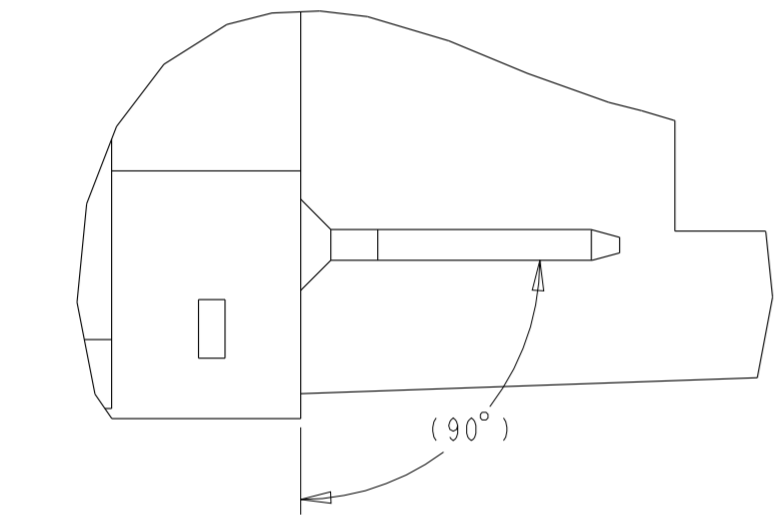
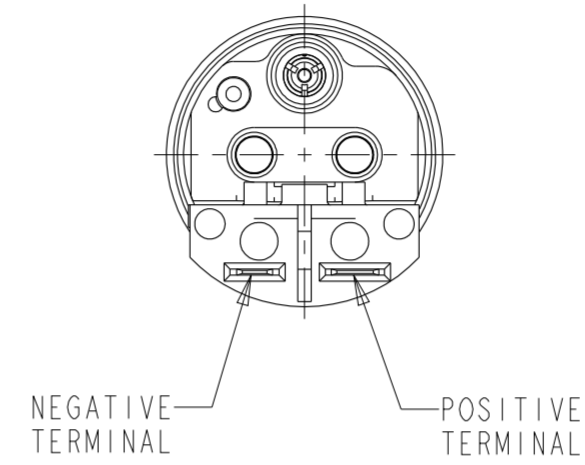
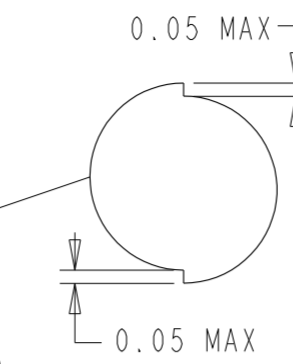


REVISIONS

ZONE	LTR	DESCRIPTION	CHANGE No	DATE	BY	APPR'D
	AA	INITIAL RELEASE	DR95691	31MAY23	JTK	BLM



FLASH AND PARTING LINE MISMATCH



DETAIL Z
SCALE 5:1
(BOTH BLADES)

STAMPING INFORMATION:
STAMP ON SHELL, (3.2 HIGH LETTERS)



F10000377
HJQG0119XX ("XX" IS CURRENT REVISION)
(JULIAN DATE MFG) MADE IN USA

NOTES:

- PUMP TO BE SUITABLY PACKAGED TO PREVENT CONTAMINATION WITH FOREIGN MATERIAL.
- CUSTOMER MUST FOLLOW TI AUTOMOTIVE SPECIFICATION S-448 WHEN HANDLING THIS PUMP.
- TERMINAL BLADES DESIGNED TO SAE J858g TYPE 1B EXCEPT FOR DIMENSION G (THICKNESS) WHICH IS 0.81.
- MINIMUM RECOMMENDED WIRE GAGE: 14.
- MODEL: TI.9.
- RFI: DIN 5.

KEY PRODUCT CHARACTERISTICS

REFER TO TI AUTOMOTIVE GLOBAL ADVANCED QUALITY PLANNING DOCUMENT CW-4-ALL-411 FOR THE CLASSIFICATION AND CONTROL OF KEY PRODUCT CHARACTERISTICS

TYPE OF CHARACTERISTIC	SAFETY	REGULATORY	FUNCTION	FUNCTION PROCESS
NUMBER PER EACH CHARACTERISTIC	SC	SC	SC	SC
TOTAL NUMBER OF CHARACTERISTICS	1	1	1	1

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METRIC
ALL DIMENSIONS ARE IN MILLIMETERS

DO NOT SCALE
DECIMAL TOLERANCES UNLESS OTHERWISE SPECIFIED
ONE PLACE ±0.25 TWO PLACE ±0.13 ANGLES ±1°

THIRD ANGLE PROJECTION
DIMENSIONS IN ACCORDANCE WITH ASME Y14.5 - 2009

TI Automotive
630 COLUMBIA ST.
CARO, MI 48723
+1 989.673.7727

ENGINEER:	B.MIDDLETON	31MAY23	MATERIAL/SPECIFICATION:	SEE NOTES
DESIGNER:	J.KULIGOWSKI	31MAY23		
CAD SYSTEM: PRO/E	SCALE: 1:1	SHEET NO. 1 OF 1		
REFERENCE ID/REV.:	HJQG0119	2D PLM REFERENCE/REV.: AR3105786/AA		
REFERENCE ID/REV.:	300114808/AA	3D PLM REFERENCE/REV.: AR3105784/AA		
DRAWING NAME: FUEL PUMP OUTLINE				
SIZE:	A2	DRAWING NUMBER: F10000377		